

ABSTRACT

A multi-cylinder engine comprises a cylinder block
(1) provided with a side water passage (3) oriented in a
front and rear direction and passing by each of cylinder
5 walls 12 so as to introduce cooling water from a radiator
into a cylinder jacket 4 laterally through the side water
passage (3). The side water passage (3) has front and
rear end portions provided with front and rear openings
10 (3a), (3b) which communicate the side water passage (3)
with a water pump (10). Thus even if the water pump (10)
is arranged at either of the front and rear end portions,
the opening of the side water passage 3 near the end
portion where the water pump (10) is arranged can
15 communicate the side water passage (3) with the water
pump (10).

And a method for alternatively producing multi-
cylinder engines, uses the cylinder block (1) as a common
part.

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